

## **Arizona Department of Mines and Mineral Resources**

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# Arizona Mining Update - 2002 and 2003

Circular 108, November 2004 by Nyal Niemuth, Mining Engineer

## 2002

Arizona's mineral production fell in 2001 and estimates indicate it did so again in 2002. The value of non-fuel production was \$2.17 billion in 2001 and is estimated to be \$1.9 billion in 2002. Arizona's rank as a non-fuel mineral producer slipped from 3rd to 5th, the lowest in 18 years. A key factor in the decline was the deep cuts in copper production, made as companies struggled with continued losses. The sand and gravel sector remained strong, with production ranking fourth in the nation.

# Arizona Mineral Production<sup>1</sup> Short tons unless otherwise noted

Commodity	2000	2000	<b>2001</b> <sup>5</sup>	<b>2001</b> <sup>5</sup>
<b>3</b>	Quantity	Value	Quantity	Value
Copper	1,024,000	\$1,810,000,000	965,000	\$1,470,000,000
Gemstones	na	2,920,000	na	2,670,000
Gold (troy oz)	W	W	W	W
Molybdenum (lb)	W	W	W	W
Sand & gravel				
Construction	65,477,000	304,000,000	62,391,000	294,000,000
Industrial	W	W	W	W
Silver (troy oz)	4,244,000	21,200,000	W	W
Stone, crushed	8,852,000	48,200,000	7,716,000	43,300,000
Dimension	340,000	44,000,000	380,000	51,000,000
Stone <sup>4</sup>				
Gypsum <sup>4</sup>	1,100,000	16,000,000	1,200,000	18,000,000
Other <sup>2</sup>	na	315,100,000	na	345,900,000
Coal <sup>3</sup>	13,111,000	315,000,000	13,418,000	322,032,000
Total	_	\$2,876,420,000		\$2,546,902,000

- 1. USGS data except as noted
- 2.Includes cement, clay, lime, gypsum, gold, molybdenum, perlite, salt, dimension stone, zeolites, and iron oxides. Includes silver in 2001.
- 3. ADMMR estimate for value
- 4. ADMMR estimate for quantity and value
- 5. Preliminary data

## Copper

Arizona continued to be the number one copper state, accounting for over 66 % of U.S. production. The US producer cathode price averaged \$.758 per pound - a fall of only 1.6% from 2001– owing to the cutbacks of producers responding to the continued weak copper market.

Losses continued for Arizona's copper producers in 2002. The economic loss to the

state is huge. The estimated value of Arizona's 2002 copper production is \$1.26 billion dollars, a decline of \$210 million. The decline from the 1995 peak of \$3.5 billion is dramatic. Copper, during a period of high prices and record production, accounted for 80% of the state's mineral value then compared to an estimated 56% for 2002. As the copper industry has struggled over the last 5 years, approximately 6,000 miners have been laid off.

US and Arizona Copper Production and Prices

Year	US (metric ton)	Arizona (metric ton)	Arizona (billion lbs)	Change	Price <sup>2</sup> cents/lb	Change
1998	1,860,000	1,190,000	2.600		78.6	
1999	1,600,000	1,050,000	2.314	-11%	75.9	-3.4%
2000	1,440,000	963,000	2.123	-8%	88.1	16.1%
2001	1,340,000	885,000	1.951	-8%	77.0	-12.6%
2002 <sup>1</sup>	1,130,000	756,000	1.667	-15%	75.8	-1.6%

Source: USGS production data

- 1. Arizona 2002 production data estimated based on the January thru November production rate.
- 2. Metals Week US Copper Cathode Producer

In midyear the US Department of Justice temporarily blocked the sale by Asarco of its 54% share of Southern Peru Copper Corp. (SPCC) stock due to concern about the company's financial ability to meet current and pending environmental obligations in the United States. The sale to Grupo Mexico's intermediary Americas Mining Corp. would strengthen Asarco's financial situation and allow it to complete a \$450 million financing originally due in November 2002. The deadline was extended by the lenders until early 2003 while talks between Asarco and the Dept. of Justice continued. In January 2003, an agreement was reached allowing Asarco to transfer its interest in SPCC, but required \$100 million to be placed in a trust to fund environmental cleanup in Arizona and other states.

Asarco's Ray mine has been mining highgrade areas of the pit, reported to average as much as 0.85% copper, to help cut costs and generate more income. The high-grade material contributed to a record 382 million pounds of copper being recovered, 30 million more pounds than in 2001. Although leach SX-EW production was down slightly from last years record level, copper recovered in concentrate from the two concentrators increased 16 percent to a record 290 million pounds. For a 2-month period at midyear, stripping activity was halted at Ray resulting in more employee layoffs. Asarco is also reported to be deferring maintenance and capital purchases to conserve cash.

Unlike Ray, the high cost Mission mine suffered cutbacks in production, operating at one third of mill capacity for the first half of the year. At midyear, stripping activity was halted at Mission and a possible closure was announced in the fall. The mine cutbacks have

impacted the Hayden smelter and it is operating well below capacity. In late December Asarco announced it would further reduce production at Mission to 15% of capacity to about 50 million pounds annually rather than close the mine. Asarco sought a temporary 15% pay cut for employees, but workers rejected the proposal.

At Silver Bell Asarco has agreed to remove a pipeline, power line and road on federal lands now included in the boundaries of Ironwood National Monument. The 125-employee all leach operation produced 45 million pounds of copper in 2002.

BHP-Billiton announced it would permanently close the San Manuel open pit and underground mine facility in January of 2002. The mine's in-situ leach operation, producing about a million pounds a month via SX-EW, was also shut down. All underground equipment has been removed and the dewatering pumps have been turned off. Removal of surface equipment including the access and production headframes and hoists is proceeding and makes it quite likely the underground will never reopen. The underground mine, shut down since 1999, had hoisted a world record 700 million tons of ore during its operation. The San Manuel smelter, refinery, and rod plant continue to be on care and maintenance and remain for sale.

Recognizing the extensive leach technology and expertise within the company, BHP-Billiton has decided to conduct large scale testing at Pinto Valley. Permits were acquired to test low cost, enhanced bio leach recovery of copper from primary sulfide mineralization. If successful, the demonstration project could return the mine to production as a chalcopyrite, mine for leach only facility.

Kennecott Exploration continued the deep drilling program on the Magma Porphyry, also

called Resolution Copper. Though multiple drill rigs were on the property for much of the year, no results have been announced. The new discovery was described from prior work by BHP in an Economic Geology Vol. 97, No. 2 paper. Notable characteristics reported were large hypogene zones of pyrite – bornite - chalcocite with grades of 1.0 to 2.0 percent copper. The authors, Scott Manske and Alex Paul, characterized it as a giant copper system with its metal content greater than the 90th percentile of all known copper deposits. In a mineral terrain thought to be well understood, the deposit is a surprising and impressive discovery.

Phelps Dodge's Morenci mine achieved a significant increase in 2002. In the first full year of all leach operation 825 million pounds were recovered via SX-EW, an increase of 40 million pounds. Thirty five percent of production is coming from the high-grade crushed leach portion of the operation.

The Sierrita and Bagdad mines operated at half capacity during 2002. Phelps Dodge reported the production cut backs would last as long as market conditions dictate.

At Bagdad construction proceeded on a \$40 million concentrate pressure leach plant and EW expansion. Phelps Dodge has two new process technologies under consideration; a high temperature pressure oxidation that converts all

sulfur to sulfuric acid and a medium temperature pressure oxidation where sulfur is converted to elemental sulfur. The first method will be used at Bagdad where an 11-feet diameter by 50 feet long vessel will operate at 225 degrees C and 475 PSI pressure. The demonstration plant is anticipated to be complete in the second quarter of 2003 and will process 15% of concentrate output into cathode copper and provide sulfuric acid for conventional heap leaching at the mine.

The final EIS for the Safford leach project (Safford and San Juan deposits) is to be released in the second quarter of 2003 according to BLM officials. Forcing the delay was concern by the Bureau of Indian Affairs and the San Carlos Indians about possible impacts of ground water withdrawals. Predicted impacts were a ground water model's predicted 200 acre-feet over the 16-year mine life. Efforts for the Safford project began 8 years ago and such bureaucratic sluggishness contributes to the perception that the length of time required to obtain permits in the US is too long. The proposed project would produce 250 million pounds of copper annually and employ 250 people during its 16-year proposed mine life. Obtaining approval will not mean construction would automatically begin. Phelps Dodge said it would consider the copper market and compare costs to restarting mothballed capacity at other operations.

## **Arizona Copper Production – 1997-2002**

Cu (million lb.)

Mine, Company	2002	2001	2000	1999	1998	1997
Morenci, Phelps Dodge and	825.4	783.2	834	960	1,046	1,084
Sumitomo						
Ray, Asarco	382.1	352.5	304	318	335	304
Bagdad, PD (Cyprus pre 2000) <sup>2</sup>	168.0	257.2	247	211.2	215	246
Sierrita, PD (Cyprus pre 2000) <sup>2</sup>	152.4	241.8	245	204.5	226	246
Mission, Asarco	80.7	138.9	189	200	255	252
Silver Bell, Asarco and Mitsui	45.0	41.9	40	46	42	19
Miami, PD (Cyprus pre 2000) <sup>2</sup>	21.0	88.2	137	124.2	164	156
Pinto Valley, BHP <sup>1</sup>	25.1	32.0	38	na	37	157
San Manuel, BHP <sup>1</sup>	4.0	20.5	23	na	271	251
Mineral Park, Equatorial Mining	3.1	3.6	5.0	inc	inc	3
Tohono, PD (Cyprus pre 2000)	0	0	0	0	8	27
Other	na	na	na	na	6	2
Total	1,706.8	1,959.8	2,062	~2,300	2,605.4	2,747

na - not available inc. – included with other

- 1. June 1, May 31, annual basis for 1997 and 1998
- 2. Production data for Oct. 1-15, 1999 is unreported.

## **Gold and Uranium**

American Bonanza was able to raise funds for exploration at Copperstone in western Arizona. Late in the year work was underway to extend an adit to allow underground drilling of the "D zone." at the past open pit producer Rising gold prices resulted in increased interest among junior companies who announced property acquisitions or had work programs underway in a number of districts across the state.

Low prices have discouraged mining and exploration at uranium mineralized breccia pipes on the Colorado Plateau for a number of years. Taiwan Power and RME Holding Company placed their mineral holdings for sale. Included were the Sage, Wate, and SBF pipes with proven and potential reserves containing 10 million pounds of U3O8 in material grading 0.67% to 0.83%. A fourth pipe also contains drill-indicated high-grade mineralization. Unfortunately, there has been little interest, and some portions of the lands have been relinquished.

#### **Industrial Minerals**

In midyear, Australian-based CSR Group's subsidiary Rinker Materials Corporation acquired Kiewit Materials Company for \$540 million. About 80% of Kiewit's operations are in Arizona. These include sand and gravel quarries and asphalt and concrete operations statewide that operated under the names United Metro Materials, Tanner Companies, and San Xavier Rock and Materials. Kiewit was the Nation's 16th largest aggregate producer. Its aggregate reserves total over 800 million tons, or about a 30 year reserve life. The acquisition makes Rinker the fifth largest aggregate producer and the second largest premix concrete producer in the United States. The five largest producers now control about 25% of the nations aggregate market.

In the first quarter of 2002, British Plaster Board, the world's largest manufacturer of gypsum wallboard, bought the three-wallboard plants owned by James Hardie Industries and their Western Mining and Minerals gypsum mine near Littlefield Arizona south of St. George, Utah. Current gypsum production at Western Mining and Minerals is reported to be 700,000 tons per year. This is more than the combined total of the Arizona's five other producers. Western Mining and Minerals reports plans to double capacity to 1,400,000 tons per year by the end of 2004. Essentially 100 percent of Western's production is consumed outside of Arizona for wallboard manufacture and Portland cement production in the Las Vegas area.

Growth in the dimension stone mining segment continues. Seventeen companies are active; cut sandstone and split flagstone are the predominate products. Although reported production data is limited, employment totals 690 workers. ADMMR estimates sandstone-flagstone annual production at 380,000 tons per year with an estimated mine value of \$51,400,000. New producers include Mortimer Stone, Hammond Wholesale Stone, Horner Stone, Howard Grey Stone, Silver Arrow Stone Company, and Stone World.

Alpha Calcit Arizona Limited has submitted a Mining Plan of Operations (MPO) to the Coronado National Forest to mine calcium carbonate at the rate of 100,000 tons per year from the Alpha Calcit Marble Mine at the north end of the Dragoon Mountains. The Coronado National Forest has begun the NEPA process and projects release of the draft EIS by December 2003 and the final EIS by March 2004. Alpha Calcit plans to supply special additives to the paper and plastics industries.

## **Government News**

The Aggregate Mining Community Notice Act became Arizona law, potentially affecting certain new or major modifications to existing aggregate operations in counties with more than 2 million residents (only Maricopa County at present). Upon petition by at least 100 residents who reside within one-half mile of an existing aggregate mining operation the board of supervisors shall designate and establish the boundaries of an aggregate mining operations

zoning district. In addition, the board of supervisors may establish districts on initiative of the board. Within these districts, the act requires operators to file a community notice with the State Mine Inspector and with residents within a half-mile of the operation and establishes committees to mediate disputes between the public and operators.

Decried by many was the establishment by former President Clinton of numerous national monuments in the western states. They sometimes appeared to target mineralized areas and Arizona suffered the loss of 2 million acres of multiple use lands. The US District Court of

Appeals for the District of Columbia affirmed lower court rulings that had dismissed challenges to the constitutionality of their creation. The Mountain States Legal Foundation planned an appeal to the Supreme Court.

The Arizona Dept. of Mines and Mineral Resources is acquiring data at a high rate, quite counter cyclical to present exploration trends. The donation last year by Walt Heinrichs of GEOEXploration Company's geophysical data, maps and mine files was the largest ever received by the department. Cataloguing efforts continue prior to public release of the data.

#### 2003

At year's end the sun was once again shining brightly over Arizona as copper prices rose to levels not seen for nearly a decade. Preliminary data released by the USGS ranked Arizona third nationally in the value of mineral production, an improvement from fifth in 2002. Total value of non-fuel production was up \$.2 billion to \$2.1. Although production fell slightly, copper prices improved resulting in an increase in total value. The tonnage of sand and gravel (construction) produced ranked fourth in the U.S. Cement (Portland) and molybdenum are the other top commodities by value. Arizona continues to rank first in value of mined gemstones.

Value Arizona of Mineral Production<sup>1</sup> (value in \$ 000)

value in 2011 of the in 4000)						
Commodity	2001	2002 <sup>4</sup>	2003 <sup>4</sup>			
Copper	1,490,000	1,260,000	1,390,000			
Gemstone	1,610	1,640	na			
Gold	W	1,270	na			
S&G construction	288,000	294,000	319,000			
Stone crushed	49,600	49,900	na			
Combined values <sup>2</sup>	343,000	321,000	na			
Subtotal from USGS	\$2,170,000	\$1,928,000	\$2,100,000			
Coal <sup>3</sup>	322,000	307,000	na			
Total	\$2,492,000	\$2,235,000	na			

- 1. US Geological Survey (USGS) data except as noted; totals rounded to nearest million
- 2.Includes cement, clay, lime, gypsum, gold (in 01 and 03), molybdenum, perlite, salt, silver, dimension stone, zeolites, and iron oxides
- 3. Arizona Department of Mines and Mineral Resources value for coal
- 4. Unpublished USGS data, subject to change; official preliminary 2003 and final 2002 data will be published by the USGS in the Mineral Industry Survey, Arizona 2003 Annual Estimate.

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## Copper

Arizona continued to be the number one copper state, accounting for 67% of U.S. production. 1.6 billion pounds were produced, a 3% drop. This eighth year of decline pushed output down to an amount last seen in 1984. Phelps Dodge's production in Arizona was up slightly while Asarco's Ray and Mission operations experienced significant declines.

There was strong evidence that the bearish copper cycle was ending. The U.S. producer cathode price averaged \$.85/lb. for the year, a 12% improvement over 2002. Copper prices

reached a 2-year high by July and a 6-year high in November. At year's end, prices exceeded a dollar and that trend continued strongly into 2004. Inventories fell sharply in response to production problems in Indonesia and elsewhere, along with strong economic activity in China. Use of copper there, a combination of internal consumption and export in manufactured goods, has made China the world's largest copper market, surpassing the U.S. for the first time. The weakening U.S. dollar also contributed to higher copper prices.

US and Arizona Copper Production and Prices

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Year	US (metric ton)	Arizona (metric ton)	Arizona (billion lbs)	Change	Price <sup>1</sup> cents/lb	Change			
1999	1,600,000	1,050,000	2.314		75.9				
2000	1,440,000	963,000	2.123	-8%	88.1	16.1%			
2001	1,340,000	885,000	1.951	-8%	77.0	-12.6%			
2002	1,140,000	767,000	1.691	-13.3%	75.8	-1.6%			
2003	1.110.000	741.000	1.634	-3.3%	85.25	12.4%			

Source: USGS production data

<sup>&</sup>lt;sup>1</sup> Metals Week US Copper Cathode Producer

Phelps Dodge produced over 75% of Arizona's copper in 2003. Improved copper prices were largely responsible for returning PD to profitability for the year and justified plans announced, in early 2004, to return two Arizona mines to full production. The company had more good news in December with the release of the Final EIS for the Safford project.

Morenci continued to be Arizona's largest copper mine and for the first time produced over half of the state's total. The all-leach operation recovered 842 million pounds in 2003. This was despite a fire during October that damaged the Metcalf solvent extraction plant, one of the mine's four SX plants.

In the first quarter the company successfully commissioned the first-of-its-kind high-temperature and pressure concentrate leach plant at Bagdad. The \$40 million plant and EW expansion quickly achieved design capacity. The leach vessel demonstrated copper recovery exceeding 98.5% and averaged 85% availability during the year. The plant has an annual capacity to produce 35 million pounds of copper turning 15% of Bagdad's chalcopyrite concentrate production into copper cathodes. The plant also recovers 140 tons of sulfuric acid per day that is beneficially used in the oxide leach.

At year's end Bagdad was operating at about 75% of capacity but by the second quarter 2004 would return to full capacity. Sierrita is targeting to do the same by the fourth quarter. Both mines had seen output cut to half capacity since 2002. Bagdad had been adding workers in 2003 and Sierrita is expected to add 100 miners during 2004. Although the doubling in molybdenum oxide prices over the last two years is helping Sierrita, its molybdenum grade is forecast to fall in 2005.

In December the BLM released the Final EIS for the Safford copper project. It covers two open pit mines, Dos Pobres and San Juan, and one giant heap leach the project that is expected to produce 250 million pounds annually by SX-EW when built. The two deposits are reported to contain over 500 million tons of oxide ore averaging nearly 0.4% copper. The operation plans to place mined material in a retreat-stacking method, unlike the advance stacking in use at Morenci, to avoid compaction. The

single-lined leach pad will be the largest in the world at about 900 acres – nearly 1.5 square miles. The world's longest stackers, 100 yards, will be used to load it.

Construction is planned for 2005 – 2007 and production will hopefully begin sometime in 2007 – 2009. An average of 450 construction workers will be needed on the 18-month construction period and the mine will employ 350 people for approximately 16 years. When completed it will be an economic boon to Graham County as well as the State. The mine will generate an estimated \$151 million in state and local taxes and \$213.1 million in wages to employees.

The FEIS' preferred alternative includes a land exchange where Phelps Dodge receives land near the operation and BLM receives lands with other significant resource values including: Tasasci Marsh adjacent to Tuzigoot National Monument, and private in holdings in the Gila Box Riparian and Las Cienegas National Conservation areas and parcels that provide access to the Dos Cabezas wilderness.

Safford became home to Phelps Dodge Mining Company offices during the year, joining the company's process technology center already in operation there.

In January, Asarco and the Department of Justice reached agreement allowing the sale of Asarco's 54% share of Southern Peru Copper Corp. to Grupo Mexico's Americas Mining Corp. for \$765 million on March 31. The sale strengthened Asarco's financial situation by cutting Asarco's net debt to \$226 million, a 77% reduction of overall debt and canceled 100% of short-term debt. The agreement also calls for Asarco to fund a \$100 million trust for environmental cleanup in Arizona and other sates.

Asarco operations withstood a tough economic year amid further production declines. Mission mine production declined due to the closure of the underground portion of the mine and a temporary closure of the open pit. These cutbacks dropped output to 25% the level of 5 years ago. The company considered closing the mine in the late fall but rising copper prices made that choice unnecessary. Ray's output was off over 100 million pounds, a 29% drop from last year's record level. Both operations

continued to suffer from the low copper prices and deferred investment. Asarco's Silver Bell was an exception to this trend, seeing an increase of over 6 million pounds to 48.6, its largest since being reborn as an SX-EW producer in 1997. In the first quarter of 2004 Grupo Mexico announced plans to increase production from 70% to 100% at Ray and also increase output at Mission. To do so his will require a reduction of the stripping backlog making it difficult to increase production rapidly.

Early in 2004 Rio Tinto announced it had earned a 55% interest in the Resolution copper project near Superior by spending the required \$25 million. BHP-Billiton retains a 45% stake. Estimated reserves of at least 1 billion tons at 1.5% were reported, making it one of richest and largest copper discoveries in Arizona. Preliminary plans are to develop the deposit by block caving.

Unfortunately, the axe had fallen too swiftly and permanently on BHP-Billitons's San Manuel mine. With headframes gone, shafts backfilled and the pumps off, the mine was precluded from a restart and participating in the copper price recovery. The San Manuel smelter, the largest and most modern in the U.S. and once thought to be the best part of the Magma purchase, has failed to attract any buyers at the purported asking price of \$500 million. Lack of nearby concentrates is possibly to blame. Late in the year the permanent closure of the concentrator, smelter and refinery complex was announced. Baring any last minute sale, reclamation will begin in 2004 and continue during for 5-7 years at a cost likely to exceed \$100 million. All of the site's approximately 500 buildings including the two 300-foot tall stacks will be smelter removed.

## Arizona Copper Production – 1999-2003

Cu (million lb.)

Mine, Company	2003	2002	2001	2000	1999
Morenci, Phelps Dodge and	842.4	825.4	783.2	834	960
Sumitomo					
Ray, Asarco	272.0	382.1	352.5	304	318
Bagdad, PD (Cyprus pre 2000) <sup>1</sup>	214.0	168.0	257.2	247	211.2
Sierrita, PD (Cyprus pre 2000) <sup>1</sup>	151.2	152.4	241.8	245	204.5
Mission, Asarco	51.6	80.7	138.9	189	200
Silver Bell, Asarco and Mitsui	48.6	45.0	41.9	40	46
Miami, PD (Cyprus pre 2000) <sup>1</sup>	35.6	21.0	88.2	137	124.2
Pinto Valley, BHP	22.0	25.1	32.0	38	na
Mineral Park, Mercator <sup>2, 3</sup>	2.9	3.1	3.6	5.0	na
San Manuel, BHP	0	4.0	20.5	23	na
Total	1,640.3	1,706.8	1,959.8	2,062	~2,300

Data from company annual reports, form 10-ks, etc.

- 1. Production data for Oct. 1-15, 1999 is unreported.
- 2. Equatorial prior to June 2003.
- 3. ADMMR 2003 production estimate based on quarters 1-3.

Mercator Minerals Ltd. acquired the Mineral Park mine in June from Equatorial. It plans to expand production to 11 million pounds annually from the current 3 by mining new material for the leach operation. In a rare winwin situation, Red Mountain Mining is quarrying and selling crushed stone from Mineral Park that otherwise would have to be removed as waste.

No construction announcements have been made but it was reported that Cambior and BHP-Billiton have discussed use of Pinto Valley's SX-EW plant and other facilities as a possible means to save time and reduce capital expenditures for the Carlota mine.

There was renewed exploration interest shown by majors Kennecott and Teck-Cominco along with number of juniors companies.

CastleRock Resources optioned the Dover property adjacent to the Morenci mine from Dover Copper Mining Company. Nord Resources announced plans to raise \$20 million to restart Johnson Camp as also acquired the Coyote Springs prospect in the Safford district. General Minerals was active east of Ray with a porphyry copper target at the Monitor mine.

## Other metals

Rising gold prices and the availability of funding contributed to the renewal of precious exploration in Arizona. metal American Bonanza continued exploration work at Copperstone. It completed drifting to the "D" zone in early 2003 and reporting multi-ounce gold grades in underground samples taken there. Throughout the year, the company intersected significant gold zones from a 9,000' drill program to develop reserves. Abington Ventures reported positive intercepts from a 6-hole surface core drilling program confirming a highgrade gold vein at the Verdstone's 3 West zone in northern Yuma County. The property was last operated in the mid-1990's. Others junior companies were also active. Odessa Gold conducted 3,000' of drilling north of Kingman near the Golconda mine. Patriot Gold reported signing a letter of intent to purchase the Moss property 5 miles northwest of Oatman. The mine received 36,000' of drilling in late 1980s and early 1990s as well as pre-feasibility study.

North Star Steel closed its Kingman steel plant in March. The 5-year-old plant, with a 650,000-ton capacity, made reinforcing bars and other products. Nucor, the nations largest steel producer, purchased it for \$35 million, but reopening the plant will require finding a low-cost source of electricity.

#### **Industrial minerals**

The residential construction market in Arizona continued very strong helped by record-low interest rates. Growth and construction in the northwest portion of metro Phoenix has led to numerous new sand and gravels operations. These include five operators in the Calderwood Butte area along the Agua Fria River north of Sun City: Rinker, Chandler RediMix, Nu West Materials; South West Sand and Gravel and Cemex.

Rinker Materials reported buying two operations during 2003 from Superstition Crushing. The properties were sand and gravel operations located at 59<sup>th</sup> and Southern Avenues in Phoenix and at 339<sup>th</sup> Avenue and the Hassayampa River west of Buckeye. An innovative expansion was accomplished by Rinker Materials purchasing a golf course adjacent to their Cortaro plant and pit north of Tucson in Marana. Creating a new a new 9-hole golf course in the depleted pit area allowed the sand and gravel resource to increased by 100 acres while continuing to provide the public with an 18-hole golf course.

In the spring of 2003, Rockland Materials filed for reorganization under Chapter 7 of the Federal Bankruptcy laws. For the prior year, Rockland's revenue was in the \$40 million range and had 200 employees. The assets and operations of Rockland Materials were put up for auction in December of 2003 and sold to Arizona Materials, LLC on February 18, 2004 for \$8 million. The sale included what had been known as Rockland's Main Plant #1, Salt River Pit and Buckeye State Route 85 Plant #4. Rockland's leases on aggregate deposits in Chino Valley reverted to their owners.

Rockland's plans for a new cement plant were also affected. ARPL Tecnolgia Industrial, S.A. (parent of Peruvian Cementos Lima) purchased Stirling Bridge Cement, LLC in the spring of 2003 and formed a new Arizona company, Drake Cement, LLC. The Yavapai-Apache Nation holds a small investment position in the new company. Stirling Bridge had acquired land and mining claims north of Prescott near Drake, and was in the design and permitting stage to develop the Cedar Glade limestone guarry and construct a 350,000-ton per year cement plant. Drake Cement has increased the design capacity of the project to 650,000 tons of Type II and Type V Portland cement annually. Expectations are for construction of the \$130 million project to begin in March of 2005 and production of cement to commence in March of 2007. The new company seeks additional U.S. partners for the project.

The Federal Energy Regulatory Commission denied an Aquila subsidiary's application for the proposed underground gas storage facility to be located at Red Lake 30 miles north of Kingman.

The commission was in favor of development of natural gas infrastructure, but rejected the project's request to proceed using market-based pricing. El Paso Natural Gas pursued another gas storage facility to be developed in the Luke salt dome northwest of Phoenix. The project was purchased in mid-year from subsidiaries of Pinnacle West, Gaz de France and Gulf Terra Energy Partners. Plans for Copper Eagle proceeded but drew concern due to its proximity to Luke Air Force base. The project's proposed 9.6 billion cubic feet storage capacity would provide reserve supplies for the numerous natural gas powered electrical generation plants in the Phoenix area.

## **Government News**

The Arizona Dept. of Mines and Mineral Resources posted two reports on its website <a href="https://www.admmr.state.az.us">www.admmr.state.az.us</a> that are now among the most frequently downloaded.

The first is a BLM mineral report entitled Results of Analyses of Standard and Blank Samples Tested at Selected Assay Laboratories in North America. In the survey, standards and blanks for gold, silver, platinum and palladium were sent to 65 North American laboratories that perform assays for the general public. The survey lists the name and location of each laboratory tested, with results of the tests.

The BLM's National Training Center in Phoenix implemented the survey because of Public Land administration problems caused by inaccurate or non-reproducible precious metal assays.

Arizona Mining Scams and Unassayable Ore Projects of the Late 20th Century is the other\_popular download. In this report W. Scott Donaldson, a Phoenix mining attorney, provides details from a number of Arizona cases. He characterizes most 1980s schemes as "desert dirt" ventures with little evidence offered to explain why precious metals were present. In the 1990s a more sophisticated approach of unassayable gold and platinum group metals came into vogue where it was argued that a particular "ore" was not amenable to conventional fire assaying.

The future use of State trust lands continues to be an issue. Conflicts resulting from the constitutionally mandated revenue maximizing uses and pressure from urban sprawl resulting in a desire for preservation have a variety of groups lobbying for change and designating their "favorite" lands. Opportunities, especially related to industrial minerals, may result if the state constitution is changed. State Trust Land Reform Proposal draft maps Incentive and Option lands viewable are at www.land.state.az.us.